



-  2 Cycle Outboard Oil (92-13249A24)
-  2-4-C w/Teflon (92-850736A1)

Note A - It is recommended that connecting rod bolts be discarded after removal and new bolts be installed.
 Apply light oil to threads and bolt face: 1st torque - 15 lb-in (1.5 Nm.); 2nd torque - 30 lb-ft (40.5 Nm.). Turn bolt an additional 90 degrees after 2nd torque is obtained.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	482	9784T 6	CRANKSHAFT	1	(S/N-0T325116 & BELOW)	5
1	482	9784A11	CRANKSHAFT	1	(S/N-0T325117 & UP)	
2		NSS	WEAR SLEEVE	1		5
3	30	67923T	BALL BEARING (LOWER)	1		5
4	53	67446	RETAINING RING	1		5
5	43	19301	DRIVER GEAR	1	(OIL INJECTION)	5
6	28	91800	KEY	1	(OIL INJECTION)	5
7	39	816106	SEAL RING	7		5
8	28	91800	WOODRUFF KEY	1		5
9	25	35126	O RING	1		5
10	31	88270A 1	BEARING RACE	2	(S/N-0T325117 & UP)	
11		NSS	NEEDLE BEARING	2	(S/N-0T325117 & UP)	
10		817001A 1	BEARING RACE	2	(S/N-0T325116 & BELOW)	5
11		NSS	ROLLER	88	(S/N-0T325116 & BELOW)	5
12	700	858295T 1	PISTON	3	(STARBOARD-STANDARD)	5
12	700	858294T 1	PISTON	3	(PORT-STANDARD)	5
12	700	878572A 2	PISTON	AR	(STARBOARD-.015 O/S)	
12	700	878571A 2	PISTON	AR	(PORT-.015 O/S)	
12	700	878574A 2	PISTON	AR	(STARBOARD-.030 O/S)	
12	700	878573A 2	PISTON	AR	(PORT-.030 O/S)	
13	53	832081 1	LOCK RING	12		5
14	39	827179A12	PISTON RING	12	(STANDARD)(S/N-0G960499 & B	5
14	39	826293A12	PISTON RING	AR	(.015 O/S)(S/N-0G960499 & BELC	
14	39	826297A12	PISTON RING	AR	(.030 O/S)(S/N-0G960499 & BELC	
14	39	858772A12	PISTON RING SET	1	(STANDARD)(S/N-0G960500 & U	5
14	39	875252A12	PISTON RING SET	AR	(.015 O/S)(S/N-0G960500 & UP)	
14	39	875257A12	PISTON RING SET	AR	(.030 O/S)(S/N-0G960500 & UP)	
15		NSS	PISTON RING (SECOND)	6	(S/N-0G960500 & UP)	5
16	647	822373A 7	CONNECTING ROD ASSEMBLY	6		5
17	10	94320	SCREW (1-1/4 IN.)	12		5
18	31	43012A 1	BEARING CAGE	12		5
19		NSS	BEARING	96		5
20	12	88263	THRUST WASHER	12		5
21	29	88258	ROLLER BEARING	204		5
22	31	816773A 2	MAIN BEARING (UPPER)	1		5
23	26	859093	OIL SEAL	1		5
24	25	823683	O RING	1		2,5
25	12	68229	WASHER	1		
26	11	42979	NUT (M16 X 1.5)	1		
-	27	814195A93	GASKET SET	1		
-	-	80929A97	POWERHEAD	1		